

APPENDIX I

GLOSSARY

A part of this glossary has been extracted from the *American Standard Glossary of Terms for Fluid Power* (ASA B93.2-1965) with permission of the publisher, The National Fluid Power Association.

ABSOLUTE TEMPERATURE—The temperature measured using absolute zero as a reference. Absolute zero is -273.16°C or -459.69°F .

ACCELERATION—Time rate of change of velocity.

ACCUMULATOR—A device for storing liquid under pressure. It usually consists of a chamber separated into a gas compartment and a liquid compartment by a piston or diaphragm. An accumulator also serves to smooth out pressure surges in a hydraulic system.

ACTUATOR—A device that converts fluid power into mechanical force and motion.

ADDITIVE—A chemical compound or compounds added to a fluid to change its properties.

AIR, COMPRESSED—Air at any pressure greater than atmospheric pressure.

AMBIENT—Surrounding, such as ambient air, meaning surrounding air.

BAROMETER—An instrument that measures atmospheric pressure.

BERNOULLI'S PRINCIPLE—If a fluid flowing through a tube reaches a constriction, or narrowing of the tube, the velocity of the fluid flowing through the constriction increases and the pressure decreases.

BLEEDER, AIR—A bleeder for the removal of air.

BOYLE'S LAW—The absolute pressure of a fixed mass of gas varies inversely as the volume, provided the temperature remains constant.

CAVITATION—A localized gaseous condition within a liquid stream that occurs where the pressure is reduced to the vapor pressure.

CELSIUS—The temperature scale using the freezing point of water as zero and the boiling point as 100, with 100 equal divisions between, called degrees. This scale was formerly known as the centigrade scale.

CENTIGRADE—(See Celsius.)

CENTRIFUGAL FORCE—A force exerted on a rotating object in a direction outward from the center of rotation.

CHARLES'S LAW—If the pressure is constant, the volume of dry gas varies directly with the absolute temperature.

CHEMICAL CHANGE—A change that alters the composition of the molecules of a substance.

CIRCUIT—An arrangement of interconnected component parts.

COMPRESSIBILITY—The change in volume of a unit volume of a fluid when it is subjected to a unit change of pressure.

COMPRESSOR—A device that converts mechanical force and motion into pneumatic fluid power.

COMPUTER—A device capable of accepting information, applying prescribed processes to the information, and supplying the results of these processes.

CONDENSATION—The change from a gaseous (or vapor) state to a liquid state.

CONTAMINANT—Detrimental matter in a fluid.

CONTINUITY EQUATION—The mass rate of fluid flow into any fixed space is equal to the mass flow rate out. Hence, the mass flow rate of fluid past all cross sections of a conduit is equal.

CONTROL—A device used to regulate the function of a component or system.

CONTROL, CYLINDER—A control in which a fluid cylinder is the actuating device.

CONTROL, ELECTRIC—A control actuated electrically.

CONTROL, HYDRAULIC—A control actuated by a liquid.

CONTROL, MANUAL—A control actuated by the operator.

CONTROL, MECHANICAL—A control actuated by linkages, gears, screws, cams, or other mechanical elements.

CONTROL, PNEUMATIC—A control actuated by air or other gas pressure.

CONTROL, SERVO—A control actuated by a feedback system that compares the output with the reference signal and makes corrections to reduce the difference.

CONTROLS, PUMP—Controls applied to positive-displacement variable delivery pumps to adjust their volumetric output or direction of flow.

CONVERGENT—That which inclines and approaches nearer together, as the inner walls of a tube that is constricted.

COOLER—A heat exchanger, which removes heat from a fluid.

COOLER, AFTERCOOLER—A device that cools a gas after it has been compressed.

COOLER, INTERCOOLER—A device that cools a gas between the compressive steps of a multiple stage compressor.

COOLER, PRECOOLER—A device that cools a gas before it is compressed.

CORROSION—The slow destruction of materials by chemical agents and electromechanical reactions.

CYCLE—A single complete operation consisting of progressive phases starting and ending at the neutral position.

CYLINDER—A device that converts fluid power into linear mechanical force and motion. It usually consists of a movable element, such as a piston and piston rod, plunger, or ram, operating within a cylindrical bore.

CYLINDER, CUSHIONED—A cylinder with a piston-assembly deceleration device at one of both ends of the stroke.

CYLINDER, DOUBLE-ACTING—A cylinder in which fluid force can be applied to the movable element in either direction.

CYLINDER, DOUBLE-ROD—A cylinder with a single piston and a piston rod extending from each end.

CYLINDER, DUAL-STROKE—A cylinder combination that provides two working strokes.

CYLINDER, PISTON—A cylinder in which the movable element has a greater cross-sectional area than the piston rod.

CYLINDER, PLUNGER—A cylinder in which the movable element has the same cross-sectional area as the piston rod.

CYLINDER, SINGLE-ACTING—A cylinder in which the fluid force can be applied to the movable element in only one direction.

CYLINDER, SINGLE-ROD—A cylinder with a piston rod extending from one end.

CYLINDER, SPRING-RETURN—A cylinder in which a spring returns the piston assembly.

CYLINDER, TANDEM—Two or more cylinders with interconnected piston assemblies.

CYLINDER, TELESCOPING—A cylinder with nested multiple tubular rod segments which provide a long working stroke in a short retracted envelope.

DENSITY—The weight per unit volume of a substance.

DIAGRAM, COMBINATION—A drawing using a combination of graphical, cutaway, and pictorial symbols.

DIAGRAM, CUTAWAY—A drawing showing principal internal parts of all components, controls, and actuating mechanisms, all interconnecting lines and functions of individual components.

DIAGRAM, GRAPHICAL—A drawing or drawings showing each piece of apparatus including all interconnecting lines by approved standard symbols.

DIAGRAM, PICTORIAL—A drawing showing each component in its actual shape according to the manufacturer's installation.

DIAGRAM, SCHEMATIC—(See Diagram, graphical.)

DIAPHRAGM—A dividing membrane or thin partition.

DIFFUSER—A duct of varying cross section designed to convert a high-speed gas flow into low-speed at an increased pressure.

DISPLACEMENT—The volume of fluid that can pass through a pump, motor, or cylinder in a single revolution or stroke.

DIVERGENT—Moving away from each other, as the inner wall of a tube that flares outward.

EFFICIENCY—The ratio of the output power to the input power, generally expressed as a percentage.

ENERGY—The ability or capacity to do work.

EQUILIBRIUM—A state of balance between opposing forces or actions.

FAHRENHEIT—The temperature scale using the freezing point of water as 32 and the boiling point as 212, with 180 equal divisions between, called degrees.

FEEDBACK—A transfer of energy from the output of a device to its input.

FILTER—A device whose primary function is the retention by a porous media of insoluble contaminants from a fluid.

FILTER ELEMENT—The porous device that performs the actual process of filtration.

FILTER MEDIA—The porous materials that perform the actual process of filtration.

FILTER MEDIA, SURFACE—Porous materials that primarily retain contaminants on the influent face.

FLASH POINT—The temperature to which a liquid must be heated under specified conditions of the test method to give off sufficient vapor to form a mixture with air that can be ignited momentarily by a specified flame.

FLOW, LAMINAR—A flow situation in which fluid moves in parallel layers (also referred to as streamline flow).

FLOW, METERED—Flow at a controlled rate.

FLOW, TURBULENT—A flow situation in which the fluid particles move in a random manner.

FLOW RATE—The volume, mass, or weight of a fluid passing through any conductor per unit of time.

FLOWMETER—An instrument used to measure quantity or the flow rate of a fluid motion.

FLUID—A liquid or a gas.

FLUID FLOW—The stream or movement of a fluid, or the rate of its movement.

FLUID FRICTION—Friction due to the viscosity of fluids.

FLUID, FIRE-RESISTANT—A fluid difficult to ignite, which shows little tendency to propagate flame.

FLUID, HYDRAULIC—A fluid suitable for use in a hydraulic system.

FLUID, PETROLEUM—A fluid composed of petroleum oil. It may contain additives.

FLUID, PHOSPHATE ESTER BASE—A fluid that contains a phosphate ester as one of the major components.

FLUID, SILICONE—A fluid composed of silicones. It may contain additives.

FLUID, WATER-GLYCOL—A fluid whose major constituents are water and one or more glycols or polyglycols.

FLUID STABILITY—Resistance of a fluid to permanent change in properties.

FLUID POWER—Energy transmitted and controlled through the use of fluids under pressure.

FLUID POWER SYSTEM—A system that transmits and controls power through use of a pressurized fluid within an enclosed circuit.

FOOT-POUND—The amount of work accomplished when a force of 1 pound produces a displacement of 1 foot.

FORCE—The action of one body on another tending to change the state of motion of the body acted upon.

FREE FLOW—Flow that encounters negligible resistance.

FRICTION—The action of one body or substance rubbing against another, such as fluid flowing against the walls of pipe; the resistance to motion caused by this rubbing.

FRICTION PRESSURE DROP—The decrease in the pressure of a fluid flowing through a passage attributable to the friction between the fluid and the passage walls.

GAS—The form of matter that has neither a definite shape nor a definite volume.

GASKET—A class of seals that provides a seal between two stationary parts.

GAUGE—An instrument or device for measuring, indicating, or comparing a physical characteristic.

GAUGE PRESSURE—Pressure above atmospheric pressure.

GAUGE SNUBBER—A device installed in the line to the pressure gauge used to dampen pressure surges and thus provide a steady reading and a protection for the gauge.

GAUGE, BELLOWS—A gauge in which the sensing element is a convoluted closed cylinder. A pressure differential between the outside and the inside causes the cylinder to expand or contract axially.

GAUGE, BOURDON TUBE—A pressure gauge in which the sensing element is a curved tube that tends to straighten out when subjected to internal fluid pressure.

GAUGE, DIAPHRAGM—A gauge in which the sensing element is relatively thin and its inner portion is free to deflect with respect to its periphery.

GAUGE, PRESSURE—A gauge that indicates the pressure in the system to which it is connected.

GAUGE, VACUUM—A pressure gauge for pressures less than atmospheric.

GRAVITY—The force that tends to draw all bodies toward the center of the earth. The weight of a body is the resultant of gravitational force acting on the body.

HEAD—The height of a column or body of fluid above a given point expressed in linear units. Head is often used to indicate gauge pressure. Pressure is equal to the height times the density of the fluid.

HEAD, FRICTION—The head required to overcome the friction at the interior surface of a conductor and between fluid particles in motion. It varies with flow, size, type, and condition of conductors and fittings, and fluid characteristics,

HEAD, STATIC—The height of a column or body of fluid above a given point.

HEAD, VELOCITY—The equivalent head through which the liquid would have to fall to attain a given velocity. Mathematically it is equal to the square of the velocity (in feet) divided by 64.4 feet per second square.

HEAT EXCHANGER—A device that transfers heat through a conducting wall from one fluid to another.

HYDRAULICS—Engineering science pertaining to liquid pressure and flow.

HYDROMETER—An instrument for determining the specific gravities of liquids.

HYDROPNEUMATICS—Pertaining to the combination of hydraulic and pneumatic fluid power.

HYDROSTATICS—Engineering science pertaining to the energy of liquids at rest.

IMPACT PRESSURE—The pressure of a moving fluid brought to rest that is in excess of the pressure the fluid has when it does not flow; that is, total pressure less static pressure. Impact pressure is equal to dynamic pressure in incompressible flow; but in compressible flow, impact pressure includes the pressure change owing to the compressibility effect.

IMPINGEMENT—The striking or dashing upon with a clash or sharp collision, as air impinging upon the rotor of a turbine or motor.

IMPULSE TURBINE—A turbine driven by a fluid at high velocity under relatively low pressure.

INERTIA—The tendency of a body at rest to remain at rest, and a body in motion to continue to move at a constant speed along a straight line, unless the body is acted upon in either case by an unbalanced force.

INHIBITOR—Any substance which slows or prevents chemical reactions such as corrosion or oxidation.

INVERSE PROPORTION—The relation that exists between two quantities when an increase in one of them produces a corresponding decrease in the other.

KELVIN SCALE—The temperature scale using absolute zero as the zero point and divisions that are the same size as centigrade degrees.

KINETIC ENERGY—The energy that a substance has while it is in motion.

KINETIC THEORY—A theory of matter that assumes that the molecules of matter are in constant motion.

LINE—A tube, pipe, or hose that is used as a conductor of fluid.

LIQUID—A form of matter that has a definite volume but takes the shape of its container.

LOAD—The power that is being delivered by any power-producing device. The equipment that uses the power from the power-producing device.

LUBRICATOR—A device that adds controlled or metered amounts of lubricant into a fluid power system.

MANIFOLD—A type of fluid conductor that provides multiple connections ports.

MANOMETER—A differential pressure gauge in which pressure is indicated by the height of a liquid column of known density. Pressure is equal to the difference in vertical height between two connected columns multiplied by the density of the manometer liquid. Some forms of manometers are U tube, inclined tube, well, and bell types.

MATTER—Any substance that occupies space and has weight.

MECHANICAL ADVANTAGE—The ratio of the resisting weight to the acting force. The ratio of the distance through which the force is exerted divided by the distance the weight is raised.

METER-IN—To regulate the amount of fluid into a system or an actuator.

METER-OUT—To regulate the flow of fluid from a system or actuator.

MICRON—A millionth of a meter or about 0.00004 inch.

MOLECULE—A small natural particle of matter composed of two or more atoms.

MOTOR—A device that converts fluid power into mechanical force and motion. It usually provides rotary mechanical motion.

MOTOR, FIXED-DISPLACEMENT—A motor in which the displacement per unit of output motion cannot be varied.

MOTOR, LINEAR—(See Cylinder.)

MOTOR, ROTARY—A motor capable of continuous rotary motion.

MOTOR, ROTARY LIMITED—A rotary motor having limited motion.

MOTOR, VARIABLE-DISPLACEMENT—A motor in which the displacement per unit of output motion can be varied.

NEOPRENE—A synthetic rubber highly resistant to oil, light, heat, and oxidation.

NEUTRALIZATION NUMBER—A measure of the total acidity or basicity of an oil; this includes organic or inorganic acids or bases or a combination of them.

OXIDATION—The process by which oxygen unites with some other substance, causing rust or corrosion.

PACKING—A class of seal that is used to provide a seal between two parts of a unit which move in relation to each other.

PASCAL'S LAW—A pressure applied to a confined fluid at rest is transmitted with equal intensity throughout the fluid.

PERIPHERY—The outside surface, especially that of a rounded object or body.

PIPE—A type of fluid line whose dimensions are designated by nominal (approximate) inside diameter and wall thickness.

PNEUMATICS—Engineering science pertaining to gaseous pressure and flow.

PORT—An internal or external terminus of a passage in a component.

POTENTIAL ENERGY—The energy a substance has because of its position, its condition, or its chemical composition.

POUR POINT—The lowest temperature at which a liquid will flow under specified conditions.

POWER UNIT—A combination of pump, pump drive, reservoir, controls, and conditioning components which may be required for its application.

POWER—The rate of doing work or the rate of expanding energy.

PRESSURE—The amount of force distributed over each unit of area, usually expressed in pounds per square inch.

PRESSURE, ABSOLUTE—The sum of atmospheric and gauge pressures.

PRESSURE, ATMOSPHERIC—Pressure exerted by the atmosphere at any specific location.

PRESSURE, BACK—The pressure encountered on the return side of a system.

PRESSURE, DIFFERENTIAL—The difference in pressure between any two points of a system or a component.

PRESSURE, HEAD—The pressure due to the height of a column or body of fluid. It is usually expressed in feet.

PRESSURE, OPERATING—The pressure at which a system operates.

PRESSURE, PRECHARGE—The pressure of compressed gas in an accumulator prior to the admission of a liquid.

PRESSURE, PROOF—The nondestructive test pressure in excess of the maximum rated operating pressure.

PRESSURE, STATIC—The pressure in a fluid at rest.

PRESSURE SWITCH—An electrical switch operated by the increase or decrease of fluid pressure.

PRIME MOVER—The source of mechanical power used to drive the pump or compressor.

PUMP—A device that converts mechanical force and motion into hydraulic fluid power.

PUMP, AXIAL PISTON—A pump having multiple pistons disposed with their axes parallel.

PUMP, CENTRIFUGAL—A pump that produces fluid velocity and converts it to pressure head.

PUMP, FIXED-DISPLACEMENT—A pump in which the displacement per cycle cannot be varied.

PUMP, RADIAL PISTON—A pump having multiple pistons disposed radially actuated by an eccentric element.

PUMP, VARIABLE-DISPLACEMENT—A pump in which the volume of fluid per cycle can be varied.

RANKINE SCALE—A thermometer scale based on absolute zero of the Fahrenheit scale, in which the freezing point of water is approximately 492°R.

RATIO—The value obtained by dividing one number by another, indicating their relative proportions.

RECEIVER—A container in which gas is stored under pressure as a supply source for pneumatic power.

RECIPROCATING—Moving back and forth, as a piston reciprocating in a cylinder.

RESERVOIR—A container for storage of liquid in a fluid power system.

RESPONSE TIME—The time lag between a signal input and the resulting change of output.

RESTRICTOR—A device that reduces the cross-sectional flow area.

RESTRICTOR, ORIFICE—A restrictor, the length of which is relatively small with respect to its cross-sectional area. The orifice may be fixed or variable. Variable types are noncompensated, pressure compensated, or pressure and temperature compensated.

RETURN LINE—A line used for returning fluid back into the reservoir or atmosphere.

SEPARATOR—A device whose primary function is to isolate undesirable fluids and or contaminants by physical properties other than size.

SERVO—A device used to convert a small movement into a greater movement of force.

SOLID—The form of matter that has a definite shape and a definite volume.

SPECIFIC GRAVITY—The ratio of the weight of a given volume of a substance to the weight of an equal volume of some standard substance.

STEADY FLOW—A flow in which the velocity, pressure, and temperature at any point in the fluid do not vary with time.

STRAINER—A coarse filter.

STOKE—The standard unit of kinematic viscosity in the cgs system. It is expressed in square centimeters per second; 1 centistoke equals 0.01 stoke.

STUFFING BOX—A cavity and closure with manual adjustment for a sealing device.

SUPPLY LINE—A line that conveys fluid from the reservoir to the pump.

SURGE—A momentary rise of pressure in a circuit.

SYNCHRONIZE—To make two or more events or operations occur at the proper time with respect to each other.

SYNTHETIC MATERIAL—A complex chemical compound that is artificially formed by the combining of two or more simpler compounds or elements.

TANK—A container for the storage of fluid in a fluid power system.

THEORY—A scientific explanation, tested by observations and experiments.

THERMAL EXPANSION—The increase in volume of a substance due to temperature change.

TORQUE—A force or combination of forces that produces or tends to produce a twisting or rotary motion.

TUBING—A type of fluid line whose dimensions are designated by actual measured outside diameter and by actual measured wall thickness.

TURBINE—A rotary motor actuated by the reaction, impulse, or both, of a flow of pressurized fluid.

VALVE—A device that controls fluid flow direction, pressure, or flow rate.

VALVE, CHECK—A directional control valve that permits flow of fluid in only one direction.

VALVE, COUNTERBALANCE—A pressure control valve that maintains back pressure to prevent a load from falling.

VALVE, DIRECTIONAL CONTROL—A valve whose primary function is to direct or prevent flow through selected passages.

VALVE, FLOW CONTROL—A valve whose primary function is to control flow rate.

VALVE, HYDRAULIC—A valve for controlling liquid.

VALVE, PILOT—A valve used to operate another valve or control.

VALVE, PNEUMATIC—A valve for controlling gas.

VALVE, PRESSURE REDUCING—A pressure control valve whose primary function is to limit outlet pressure.

VALVE, PRIORITY—A valve that directs flow to one operating circuit at a fixed rate and directs excess flow to another operating circuit.

VALVE, RELIEF—A pressure control valve whose primary function is to limit system pressure.

VALVE, SELECTOR—A directional control valve whose primary function is to selectively interconnect two or more ports.

VALVE, SEQUENCE—A valve whose primary function is to direct flow in a predetermined sequence.

VALVE, SERVO—A directional control valve that modulates flow or pressure as a function of its input signal.

VALVE, SHUTOFF—A valve that operates fully open or fully closed.

VALVE, UNLOADING—A pressure control valve whose primary function is to permit a pump or compressor to operate at minimum load.

VELOCITY—The rate of motion in a particular direction. The velocity of fluids is usually expressed in feet per second.

VENTURI—A tube having a narrowing throat or constriction to increase the velocity of fluid flowing through it. The flow through the venturi causes a pressure drop in the smallest section, the amount being a function of the velocity of flow.

VISCOSITY—A measure of the internal friction or resistance of a fluid to flow.

VISCOSITY INDEX—A measure of the viscosity-temperature characteristics of a fluid as referred to that of two arbitrary reference fluids.

VISCOSITY, SAYBOLT UNIVERSAL SECONDS (SUS)—The time in seconds for 60 milliliters of oil to flow through a standard orifice at a given temperature.

VISCOSITY, KINEMATIC—The absolute viscosity divided by the density of the fluid. It is usually expressed in centistokes.

VOLUME OF FLOW—The quantity of fluid that passes a certain point in a unit of time. The volume of flow is usually expressed in gallons per minute for liquids and cubic feet per minute for gases.

WORK—The transference of energy from one body or system to another. That which is accomplished by a force acting through a distance.

APPENDIX II

MECHANICAL SYMBOLS OTHER THAN AERONAUTICAL FOR FLUID POWER DIAGRAMS

LINES

LINES, WORKING



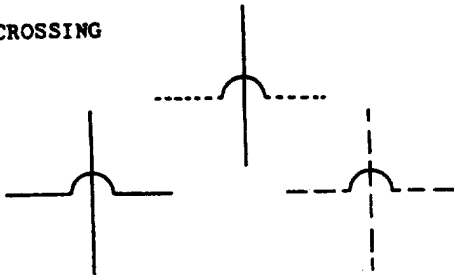
LINES, PILOT



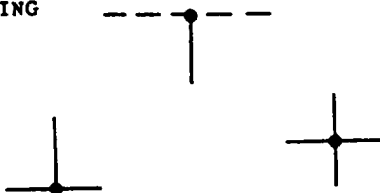
LINES, LIQUID DRAIN OR AIR EXHAUST



LINES, CROSSING



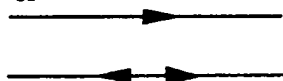
LINES, JOINING



LINES, FLEXIBLE



FLOW, DIRECTION OF



LINES TO RESERVOIR
BELOW FLUID LEVEL



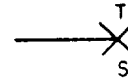
ABOVE FLUID
LEVEL



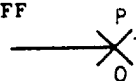
PLUG OR PLUGGED CONNECTION



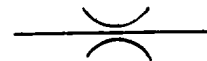
TESTING STATION



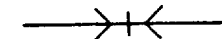
FLUID POWER TAKE-OFF
STATION



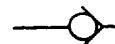
RESTRICTION, FIXED



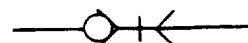
QUICK DISCONNECT
WITHOUT CHECKS



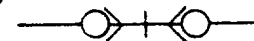
WITH CHECKS
DISCONNECTED



WITH ONE CHECK



WITH TWO CHECKS



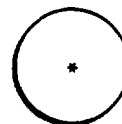
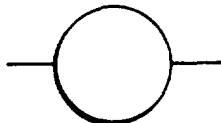
PUMPS, COMPRESSORS & ROTARY MOTORS

BASIC SYMBOL
ENVELOPE



COMPRESSORS, AIR

PORTS

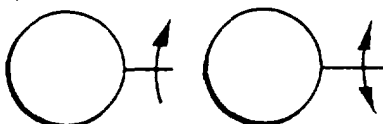


LINES OUTSIDE ENVELOPE ARE NOT PART
OF SYMBOL, BUT REPRESENT FLOW LINES
CONNECTED THERETO.

APPROPRIATE SYMBOLS SHALL BE ADDED
TO INDICATE SHAFTS, CONNECTING LINES,
AND METHOD OF CONTROL.

* TYPE OF COMPRESSOR SHALL BE INDI-
CATED WITHIN BASIC SYMBOL BY APPRO-
PRIATE LETTERS LISTED BELOW.

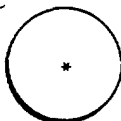
SHAFTS, ROTATING



ARROW INDICATES DIRECTION OF ROTA-
TION BY ASSUMING IT IS ON NEAR SIDE OF
SHAFT.

CF FIXED DISPLACEMENT
CK KINETIC

PUMPS, HYDRAULIC

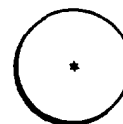


APPROPRIATE SYMBOLS SHALL BE ADDED
TO INDICATE SHAFTS, CONNECTING LINES,
AND METHOD OF CONTROL.

* TYPE OF PUMP SHALL BE INDICATED
WITHIN BASIC SYMBOL BY APPROPRIATE
LETTERS LISTED BELOW.

PF FIXED DISPLACEMENT
PK KINETIC - CENTRIFUGAL
PV VARIABLE DISPLACEMENT

FLUID MOTORS, ROTARY



APPROPRIATE SYMBOLS SHALL BE ADDED
TO INDICATE SHAFTS, CONNECTING LINES,
AND METHOD OF CONTROL.

*TYPE OF MOTOR SHALL BE INDICATED
WITHIN BASIC SYMBOL BY APPROPRIATE
LETTERS LISTED BELOW.

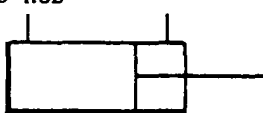
MF FIXED DISPLACEMENT
MO OSCILLATING
MV VARIABLE DISPLACEMENT

CYLINDERS

SINGLE ACTING



DOUBLE ACTING
SINGLE END ROD



DOUBLE END ROD



RESERVOIRS

VENTED



PRESSURIZED

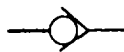


RECEIVER FOR AIR OR OTHER GASES



VALVE

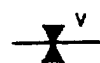
VALVE, CHECK



VALVE, RESTRICTION, CHOKE
VARIABLE VISCOUS



VALVE, RESTRICTION, ORIFICE
VARIABLE NON-VISCOUS



VALVE, BASIC SYMBOL
(INSERT MODEL NO. FOR
SPECIAL VALVES)



METHOD OF INDICATING
INTERNAL FLOW



VALVE EXAMPLES

VALVE, MANUAL SHUT OFF



VALVE, RELIEF
MAXIMUM PRESSURE



VALVE, RELIEF
REMOTELY OPERATED



VALVE, SEQUENCE
DIRECTLY OPERATED



VALVE, PRESSURE REDUCING



VALVE, SHUT OFF
2 POSITION-2 CONNECTION



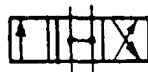
VALVE, DIRECTIONAL 2
POSITION-3 CONNECTION



VALVE, DIRECTIONAL
2 POSITION-4 CONNECTION



VALVE, DIRECTIONAL
3 POSITION-4 CONNECTION
OPEN CENTER



VALVE, DIRECTIONAL
3 POSITION-4 CONNECTION
CLOSED CENTER

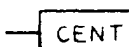


TYPE OF CONTROL

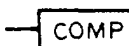
CONTROL, BASIC SYMBOL



CONTROL, CENTRIFUGAL



CONTROL, COMPENSATOR



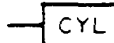
CONTROL, COMPENSATOR
PRESSURE



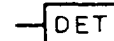
CONTROL, COMPENSATOR
TEMPERATURE



CONTROL, CYLINDER



CONTROL, DETENT



CONTROL, MANUAL



CONTROL, MECHANICAL



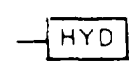
CONTROL, MOTOR
ELECTRIC



CONTROL, MOTOR
HYDRAULIC



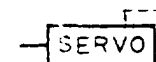
CONTROL, PILOT
HYDRAULIC



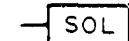
CONTROL, PILOT
AIR



CONTROL, SERVO



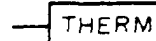
CONTROL, SOLENOID



CONTROL, SOLENOID
HYD. PILOT OPERATED



CONTROL, THERMAL



CONTROL, PILOT HYD.
DIFFERENTIAL AREA



MISCELLANEOUS UNITS

MOTOR, ELECTRIC



STRAINER



HEAT EXCHANGER



PRESSURE SWITCH



INTENSIFIER



PRESSURE GAGE



ACCUMULATOR



SPRING



FILTER



COMPONENT ENCLOSURE




APPENDIX III

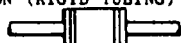
**AERONAUTICAL MECHANICAL SYMBOLS
FOR FLUID POWER DIAGRAM**

TUBE AND HOSE LINES

BRAKE 


DOWN (OR CLOSE) 

EMERGENCY PRESSURE 

HOSE CONNECTION (RIGID TUBING) 


HOSE, FLEXIBLE 

RETURN 

SUPPLY FLUID (PUMP SUCTION) 

SUCTION GRAVITY 


SUPPLY PRESSURE 

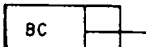
UP (OR OPEN) 

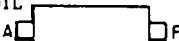
VENT 

EQUIPMENT

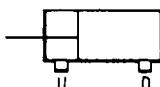
ACCUMULATOR 


AIR BOTTLE, EMERGENCY 


BRAKE CONTROL 


BUNGEE, AIR-OIL 


COUPLING, SELF-SEALING 

CYLINDER, ACTUATING 

DEBOOSTER, BRAKE 

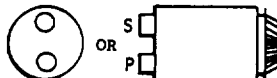
FILTER OR STRAINER 

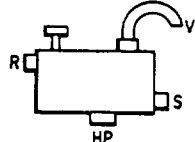
FITTING, SWIVEL 

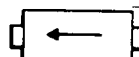
GAUGE, PRESSURE 

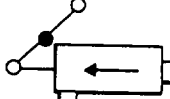
GAUGE AND SNUBBER, PRESSURE 

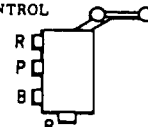
PUMP, HAND 

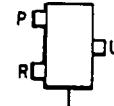
PUMP, POWER DRIVEN 

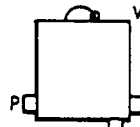
RESERVOIR 

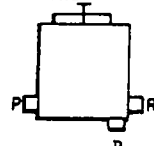
VALVE, CHECK, AUTOMATIC 


VALVE, CHECK, MANUAL 

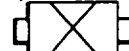
VALVE, BRAKE CONTROL 

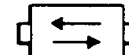
VALVE, GUN CHARGER CONTROL 

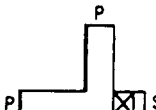
VALVE, PRESSURE REGULATING (UNLOADING) AUTOMATIC 

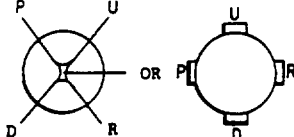
VALVE, PRESSURE REGULATING (UNLOADING) MANUAL 

VALVE, RELIEF 

VALVE, RESTRICTOR, BOTH WAYS 

VALVE, RESTRICTOR, PARTIAL ONE-WAY 

VALVE, SHUTTLE 

VALVE OR SELECTOR, DIRECTIONAL CONTROL 

ALPHABETIC CODE

A - AIR

B - BRAKE

BC - BRAKE CONTROL

D - DOWN (OR CLOSE)

F - FLUID (LIQUID)

HP - HANDPUMP

P - PRESSURE

R - RETURN

S - SUCTION (OR SUPPLY)

U - UP (OR OPEN)

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